

Assembly (continued)

Assemble Second Shortest Girt and Longer "X" bracing:

- Place the next shortest horizontal girt between the Corner Posts aligned with the single holes halfway between each end of each corner post. Orient the girt the same as the previous one.
- Using the longer of the two 3/8" bolts, attach this girt to the corner post. The bolt goes through the pieces in the following order: girt, corner post, end of a longer "X" brace, end of the shorter "X" brace, flat washer, and then a locking nut. Only hand tighten these nuts.
- Repeat the previous 2 steps for the other end of the girt.
- See Figures 6, 6a, and 6b for the finished assembly of these pieces.



Figure 6: Tower with the 2 girts and 4 "X" braces assembled



Figure 6a: Close up of the assembled topmost girt and "X" bracing (top view)

NOTE: These are round rod braces in lieu of the flat strap braces on most WindEngine Towers