

Linkage Assembly

Locate all the parts for this assembly:

- | | | | |
|---|---------|---|---------|
| <input type="checkbox"/> Furl Ring, Upper w/Arms (#528) | 1 count | <input type="checkbox"/> Pivot Bolt for Tailbone (#510) | 1 count |
| <input type="checkbox"/> Buffer Device, Complete (#659) | 1 count | <input type="checkbox"/> Cotter Pins (supplied) | 3 count |
| <input type="checkbox"/> Tailbone Casting (#585) | 1 count | <input type="checkbox"/> Large Washer | 1 count |
| <input type="checkbox"/> Brake Lever (#786) | 1 count | <input type="checkbox"/> 3/8" X 1-1/2" Bolt | 1 each |
| <input type="checkbox"/> Furl Link for 585/786 (#527) | 1 count | <input type="checkbox"/> 3/8" Locking Nut | 1 count |

Assemble the Linkage:

- Remove the large nut from the top of the Pivot Bolt for Tailbone (#510).

NOTE: The Pivot Bolt for Tailbone is shipped with it attached to the Tailbone.

- Position the Buffer Device, Complete (#659) and the Tailbone Casting (#585) as shown in Figure 22.
- Insert the Pivot Bolt through the bottom of the Tailbone casting, through the lower lug on the Main Frame (#702) through the Buffer Device, and through the upper lug on the Main Frame. The final assembly of these parts should match Figure 22. Verify that the threaded portion of the Pivot Bolt is facing upward. It should protrude through the Main Frame directly behind the Helmet (#560). Place the nut on the top of the Pivot Bolt hand tight.



Figure 22: Buffer Device in place / Tail bone casting in place